

ELIMINATE CONDENSATION.

MANAGE HUMIDITY IN YOUR WATER TREATMENT FACILITY.



(877) 420-1330 QUESTCLIMATE.COM



CONDENSATION CONTROL 101

The key to controlling condensation in a water facility is understanding the dew point of the air in the building. Have you ever noticed that a cold can of soda will "sweat" in the summer, but not in the winter? The temperature in your house is about the same, so the temperature of the air present cannot be the cause. The difference is the temperatures the air has been subjected to before it entered the structure.



A pound of air at 50 degrees and 100% relative humidity will hold .0076 lbs of water or 53.2 grains. Twice as much as 32-degree air.

The ability of air to hold moisture is determined by the temperature of the air. Hot air has the capacity to hold substantially more moisture than cold air. 50-degree air can hold approximately twice as much water as 32-degree air. 70-degree air can hold twice as much water as 50-degree air and about four times as much water as 32-degree air.



A pound of air at 32 degrees and 100% relative humidity will hold .0038 lbs of water or 26.6 grains.

Relative humidity is the term used to express the percentage of moisture present in the air in relation to the total amount of moisture the air could hold at a given temperature. Air that has a relative humidity of 100% is at its saturation temperature. This is also referred to as the dew point temperature. Air with a relative humidity of 100% at 32 degrees will have a dew point of 32 degrees.



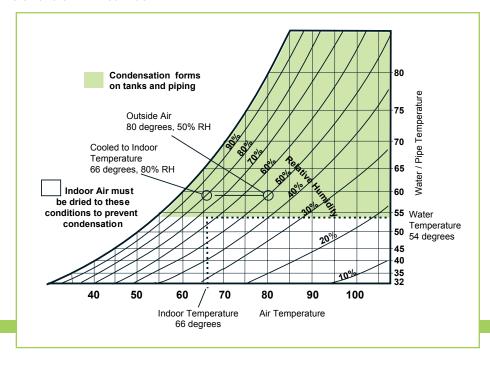
A pound of air at 70 degrees and 100% relative humidity will hold .016 lbs of water or 112 grains. Over four times more than 32-degree air.

If this air is heated to 50 degrees the relative humidity will be about 50%. If heated to 70 degrees the relative humidity will be about 25%, but the dew point of the air will still be

32 degrees. In order to prevent condensation from forming on cold surfaces, the dew point of the air must be lower than the temperature of cold surfaces. In most groundwater facilities the coldest pipes are approximately 54 degrees.

The air in these facilities must be kept at a dew point lower than 54 degrees to prevent condensation.

Summertime dew point temperatures are normally 60 to 70 degrees, so without a humidity control system the pipes "sweat" almost constantly.





While the industry average remains at only two to three pints, Quest Hi-E Dry dehumidifiers remove up to seven pints of water per kilowatt utilizing a patented revaporator process, designed for efficiency and durability.

The high efficiency design of HI-E Dry dehumidifiers offer more than just dramatically reduced operating costs. The larger water removal capacity from a smaller, more efficient refrigeration system eliminates the need for hard wiring special circuits. HI-E Dry dehumidifiers just plug into a standard 115 volt outlet.

The smaller refrigeration system also means a HI-E Dry dehumidifier will cost less than competitive systems of equal capacity. In some cases, water utilities can cut their initial equipment costs to a fraction of the anticipated cost and have the realized energy savings of the first year equal the initial cost of the HI-E Dry system.

Our team will work with you to size the dehumidification system necessary to control the condensation in your facility.

SELECTING HIGH EFFICIENCY EQUIPMENT

It's important to look at the highest efficiency units available that have the capacity to "fit" the particular conditions and requirements of a specific facility. The size of the facility is rarely an issue since multiple units can be used if the moisture load of the plant is higher than the capacity of a single unit.

ENVIRONMENTAL CONSIDERATIONS

Reaching dew points below 50 degrees in room temperatures of 65 degrees or less can become an issue for a number of dehumidification options. Most refrigeration dehumidifiers freeze-up under these conditions and are ineffective.

HI-E Dry dehumidifiers operate superbly under these conditions while using less energy and offering much lower equipment and installation costs than alternative solutions.







QUEST DEHUMIDIFIERS









Quest 70

Quest 335

HI-E Dry 195

Quest 506

SPECIFICATIONS:

Power: 115 volt Draw: 5.1 amps Blower: 150 cfm

33°F - 100°F Temp: Warranty: 5 Year Limited **Duct Kit:**

8" round

(optional)

SPECIFICATIONS:

Power: 208-230 volt Draw: 9 amps @208V

7.5 amps @230V

Blower: 900 cfm Temp: 56°F - 95°F Warranty: 5 Year Limited

Duct Kit: 16" round

SPECIFICATIONS:

Power: 115 volt Draw: 3.1 amps Blower: 610 cfm 40°F - 110°F Temp: Warranty: 5 Year Limited Duct Kit: 12" round inlet

10" round exhaust

SPECIFICATIONS:

Power: 230 volt Draw: 11 amps Blower: 1500 cfm 45°F - 95°F Temp: Warranty: 5 Year Limited **Duct Kit:** 12" round

(optional)

CAPACITIES PER 24 HOURS

80°F, 60% 70 pints 70°F°, 50% 34 pints 60°F, 60% 34 pints

CAPACITIES PER 24 HOURS

80°F, 60% 350 pints 70°F°, 50% 204 pints 60°F, 60% 187 pints

CAPACITIES PER 24 HOURS

80°F, 60% 198 pints 70°F, 50% 120 pints 60°F, 60% 88 pints

CAPACITIES PER 24 HOURS

80°F, 60% 506 pints 70°F, 50% 304 pints 60°F, 60% 278 pints

DIMENSIONS:

Width: 21 inches Height: 12 inches 12 inches Depth: Weight: 55 lbs

DIMENSIONS:

Width: 32.9 inches Height: 23.7 inches Depth: 24.6 inches 215 lbs Weight:

DIMENSIONS:

Width: 20 inches Height: 42 inches Depth: 19 inches Weight: 130 lbs

DIMENSIONS:

Width: 28.9 inches Height: 33.8 inches Depth: 44.7 inches Weight: 280 lbs

(877) 420-1330 QUESTCLIMATE.COM 4042399 05/23 REV B **ETL Listed**

4201 LIEN RD. MADISON, WI 53704 TOLL-FREE: 877-420-1330